



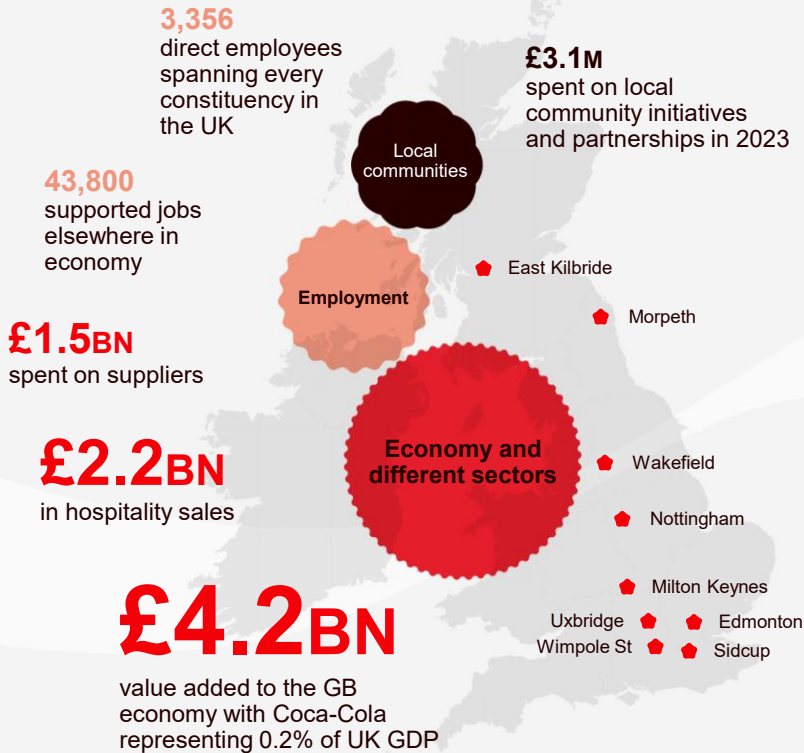
Local Impact Report

March 2025



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HOW COCA-COLA CONTRIBUTES £4.2BN TO THE UK ECONOMY



- ◆ Coca-Cola's UK footprint contributes **£4.2 billion** annually to the UK economy, and **£2.2 billion** annually to the UK hospitality sector.
- ◆ We directly employ **3,356 people**, with every job supporting 13 more across our supply chain.
- ◆ We have been investing in the UK for over 120 years with **97% of the drinks that we sell here made in the UK**.
- ◆ We invest significantly in our operations and suppliers, including **£150 million** into our five production sites up and down the country since 2021.

SUSTAINABILITY AND PACKAGING

We have taken steps to improve the circularity of our packaging:

- ◆ Making 500ml bottles from **100% recycled plastic**.
- ◆ Introducing **attached caps** for all plastic bottles across our entire UK range making them **easier to recycle** – the first soft drinks manufacturer to do so in the UK.



We want to turn every bottle we use into a new one, but **supply chain challenges**, such as limited collection infrastructure and inconsistent processing capacity, are posing a challenge to the wider use of recyclable plastics across the economy.

- ◆ That's why we are committed to the implementation of a simple and consistent **Deposit Return Scheme (DRS)** across the UK which will play a critical role in driving a circular economy, by increasing recycling rates and significantly reducing litter and waste.



52,000

tonnes of sugar removed from our portfolio

SUGAR REDUCTION JOURNEY

- ◆ We are working hard to help people reduce their sugar consumption, with **two-thirds of the drinks we sell today either low or zero sugar products**.
- ◆ Our sugar-reduction journey began 40 years ago when Diet Coke was brought to market: we have **reformulated 43 drinks, launched over 100 low and zero sugar drinks**, and refocused our marketing to prioritise low and zero sugar products.
- ◆ This has **removed more than 52,000 tonnes of sugar** from our portfolio while maintaining the taste that consumers enjoy.
- ◆ We are proud to say there is now less sugar and more choice.

WE LOOK FORWARD TO WORKING TOGETHER TO ACHIEVE THESE CRITICAL MISSIONS.

Coca-Cola
EUROPACIFIC
PARTNERS

Made in Morpeth

The Morpeth site first opened in 1981 and is the only water site in GB, producing the Glaceau Smartwater brand.



1 production line



17.5 million

unit cases produced per year

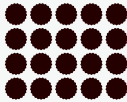


900

pallets on-site,

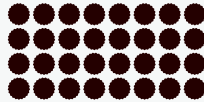
Supporting our economy

Since 2019, our total operational investment in GB stands at £254 million. We have invested £700,000 in our Morpeth site since 2019.



37

direct employees at our Morpeth site.



481

indirect jobs in manufacturing, transport, agriculture, retail, small business and more.



13

That means every job at Coke supports 13 jobs elsewhere in the economy.

Acting responsibly



0 waste

to landfill for over 10 years.



100%

Morpeth were the first site in GB to produce products in 100%rPET. (Excluding cap & label)



15

Over 15 years without a lost time incident

Supporting our community



8 charities

supported in the past 3 years, including.



£ 33,000

donated to Morpeth local charities through the CCEP Community fund since 2019.



6 apprentices and grads

Currently on the career builder and early career programme at Morpeth.



Made in Wakefield

The Wakefield site first opened in 1989. It is the largest plant by volume in Europe and produces 11,000 bottles and cans every minute – that's over 188 every second.



10 production lines

- 5 canning
- 2 large PET
- 1 large PET
- 2 Preform



221 million

unit cases produced per year

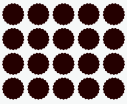


40,000

pallets on-site, handling 4M pallets per year.

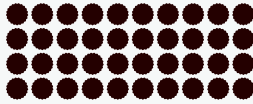
Supporting our economy

We have invested £103 million in our Wakefield site since 2019.



550

direct employees at our Wakefield site.



7,150

indirect jobs in manufacturing, transport, agriculture, retail, small business and more.



13

That means every job at Coke supports 13 jobs elsewhere in the economy.

Acting responsibly



0 waste

to landfill for over 10 years.



20%

of our energy is sourced from our Solar Farm in Wakefield.



100%

Renewable electricity used at site.

Supporting our community



10 charities

supported in the past 3 years, including.



£ 39,000

donated to Wakefield local charities through the CCEP Community fund since 2019.



47 apprentices and grads

Currently on the career builder and early career programme at Wakefield.



Made in East Kilbride

The East Kilbride site first opened in 1964 and is the first site in GB to produce bottles with attached caps. It produces 1,100 bottles, cans and pouches every minute - that's over 18 every second.



4 production lines

- 1 large PET
- 1 small PET



34million

unit cases produced per year

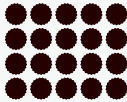


14,000

pallets on-site, handling 60 slots a day.

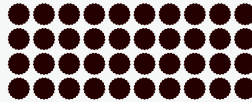
Supporting our economy

We have invested £12 million in our East Kilbride site since 2017.



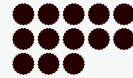
217

direct employees at our Kilbride site.



2,821

indirect jobs in manufacturing, transport, agriculture, retail, small business and more.



13

That means every job at Coke supports 13 jobs elsewhere in the economy.

Acting responsibly



100%

Renewable electricity used at site.



0 waste

to landfill for over 10 years.



64%

Of the plastic bottles our sites use are made from 100% recycled plastic.

Supporting our community



10 charities

supported in the past 3 years, including.



£ 40,000

donated to East Kilbride local charities through the CCEP Community fund since 2019.



13 apprentices and grads

Currently on the career builder and early career programme at East Kilbride.



Made in Edmonton

The Edmonton site first opened in 1974 and is the only site in GB that sits within the M25. It produces 262,000 litres an hour – that's 27,000 litres every second.



7 production lines

- 2 large PET
- 2 small PET
- 1 glass
- 1 bag in box
- 1 ARCA line



170 million

unit cases produced per year

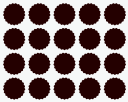


25,000

pallets on-site, handling 180 slots per day.

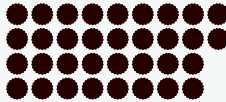
Supporting our economy

We have invested £22 million in our Edmonton site since 2019.



308

direct employees at our Edmonton site.



4,004

indirect jobs in manufacturing, transport, agriculture, retail, small business and more.



13

That means every job at Coke supports 13 jobs elsewhere in the economy.

Acting responsibly



100%

Renewable electricity used at site



0 waste

to landfill for over 10 years.



Solar panel

Array on our factory roof.

Supporting our community



15 charities

supported in the past 3 years, including.



£ 42,500

donated to Edmonton local charities through the CCEP Community fund since 2019.



11 apprentices and grads

Currently on the career builder and early career programme at Edmonton.



Made in Sidcup

The Sidcup site first opened in 1961 and is the only site in GB to produce small can 150ml and 250ml. It produces 10,000 bottles, cans and pouches every minute - that's over 166 every second.



7 production lines

- 4 canning
- 1 glass
- 2 small PET



123million

unit cases produced per year

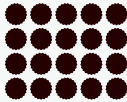


28,000

pallets on-site, handling 240 slots a day.

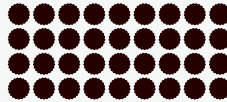
Supporting our economy

We have invested £70 million in our Sidcup site since 2019.



385

direct employees at our Sidcup site.



5,005

indirect jobs in manufacturing, transport, agriculture, retail, small business and more.



13

That means every job at Coke supports 13 jobs elsewhere in the economy.

Acting responsibly



100%

Renewable electricity used at site.



0 waste

to landfill for over 10 years.



64%

Of the plastic bottles our sites use are made from 100% recycled plastic

Supporting our community



11 charities

supported in the past 3 years, including.



£ 45,000

donated to Sidcup local charities through the CCEP Community fund since 2019.



23 apprentices and grads

Currently on the career builder and early career programme at Sidcup.





Contact:

Senior Manager Public Affairs
Rosie Bartram

rbartram@ccep.com



Director, Policy and Sustainability at Coca-Cola
Europacific Partners GB

Sam Jones

sjones@ccep.com



To find out more visit

www.cocacolaep.com/gb

